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**THE LITTLE NELL RECOGNIZED WITH
CONDÉ NAST TRAVELER'S 2020 READERS' CHOICE AWARD
"#1 IN ASPEN, #6 IN HOTELS IN THE AMERICAN WEST"**

*The World's Best Hotels, Resorts, Countries, Cities, Islands, Spas,
Trains, Airlines, Airports and Cruises Ranked by Travelers*

Aspen, Colo. (Oct. 6, 2020) – *Condé Nast Traveler* today announced the results of its annual [Readers' Choice Awards](#) with The Little Nell recognized as #6 on the list of "Top Hotels in the American West" and the top hotel in Aspen. Aspen was recognized as #7 on the list for [Best Small Cities](#).

More than 715,000 *Condé Nast Traveler* readers submitted an incredible number of responses rating their travel experiences across the globe.

"The results of this year's survey, conducted at the start of the COVID-19 pandemic, are a testament to the lasting power of a meaningful travel experience," said Jesse Ashlock, U.S. Editor of *Condé Nast Traveler*. "The winners represent the best of the best for our audience and offer plenty of trip-planning inspiration for all the adventures we can't wait to have next."

The *Condé Nast Traveler* Readers' Choice Awards are the longest-running and most prestigious recognition of excellence in the travel industry. The full list of winners can be found [here](#).

"We take great pride in providing anticipatory service and caring about each and every interaction with our guests," said Little Nell General Manager Jonathan Fillman. "To be recognized by *Condé Nast Traveler* readers as the top hotel in Aspen and #6 on the list of Hotels in the West is incredibly meaningful to us all."

The 2020 Readers' Choice Awards are published on *Condé Nast Traveler's* website at <http://www.cntraveler.com/rca> and celebrated in the November issue of *Condé Nast Traveler* US and UK print editions.

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The Little Nell, Aspen's only Five-Star, Five-Diamond, ski-in/ski-out hotel, offers luxury services and unparalleled access to America's most famous mountain town. Guests of *The Little Nell* – a Relais & Châteaux resort - enjoy a cosmopolitan yet intimate ambience, haute cuisine, and exclusive adventures and amenities designed to rejuvenate the mind, body and spirit. Starting Thanksgiving 2019, *The Little Nell* began celebrating its 30th anniversary with commemorative events and happenings planned throughout the year. See more online at Nell30.com. 675 East Durant Avenue, 970.920.4600, www.thelittlenell.com

About *Condé Nast Traveler* *Condé Nast Traveler* is the world's most distinguished travel title providing inspiration and advice for discerning travelers. Authoritative and influential, *Condé Nast Traveler* is a multi-platform, transatlantic brand. Publishing US and UK print

editions under Editor-in-Chief Melinda Stevens, *Condé Nast Traveler* offers award-winning expertise in luxury travel from around the world. For more, visit www.cntraveler.com.

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